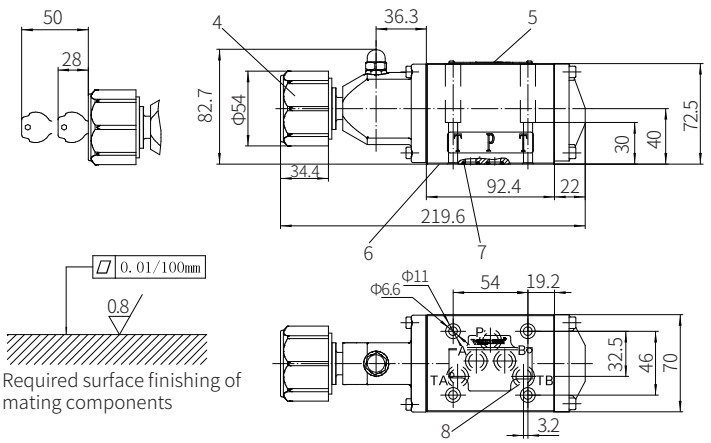
Component size

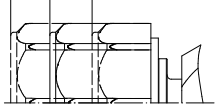
Size unit: mm

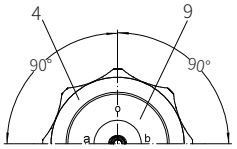
Model 4WMD10...3XJ/...



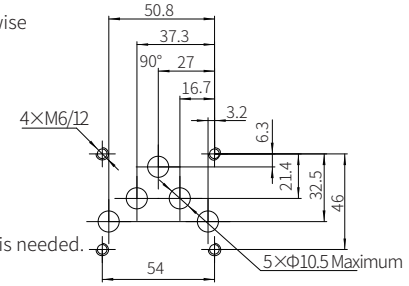
Required surface finishing of mating components

b	a		Symbols A, C, D (b→a turn 90° clockwise)
b	o		4WMDxB... -6X/... (o→b turn 90° counterclockwise)
	o	a	4WMDxA... -6X/... (o→a turn 90° clockwise)
b	o	a	All three-position valves (turn 90° clockwise or counterclockwise)





1 Switch position b→a,o→a
2 Switch position a→b,a→o,b→o
3 Switch position o→b
4 Three-position valve (including symbols *A and *B): turn 90° clockwise or counterclockwise.
Two-position valve (symbols A, C, D): turn 90° clockwise
5 Name plate
6 Mounting surface
7 O-ring: 12x2 (for oil ports A, B, P, T)
8 Additional return port when using control block
9 Observe the spool position by the colored disc in front of the rotary knob



It must be ordered separately if connection subplate is needed.
Subplate model:

G66/01 (G3/8") ; G66/02(M18x1.5)
G67/01 (G1/2") ; G67/02 (M22x1.5)
G534/01(G3/4") ; G534/02 (M27x2)

Valve fixing screw
M6x45-10.9 grade GB/T70.1-2000
Tightening torque M_A=13.7Nm

Roller Directional Valve

Model: WMU/R6/10...

- Size 6/10
- Maximum working pressure 315 bar
- Maximum working flow 120 L/min

Contents

Features

- Right-angle directional valve operated by roller
- The roller can rotate 90°
- Interpolar conversion or deviation from the scanning direction by the curve control surface directly
- Radial direction (to 30° angle) is completely absorbed

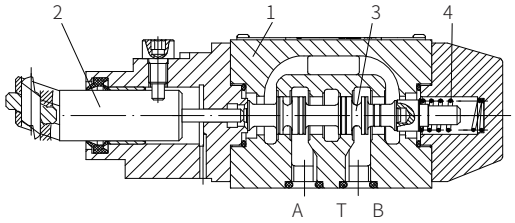
Function description, sectional drawing

The WMR/U mechanical valve is direct operated directional spool valve with a roller/push rod controlled by a stopper or cam installed on the actuator.

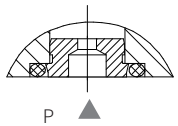
There are 3/2-way, 4/2-way and 4/3-way valves with variety of symbols. The rollers and push rods can be rotated by 90°, and the radial direction (30°) is fully absorbed.

The valve consists of valve body (1), roller/push rod (2), control spool (3) and reset spring (4). When no external force operation, the control spool (3) is held in the initial position (switching position b) by the reset spring (4). When the external force operate the roller/push rod, the control spool (3) is pushed back to the initial position by the reset spring.

Due to limitations of working conditions, the flow of the valve may exceed the value of the performance curve during the switching process. In this case, a throttle is required to install in the P chamber of the valve or in the oil circuit.

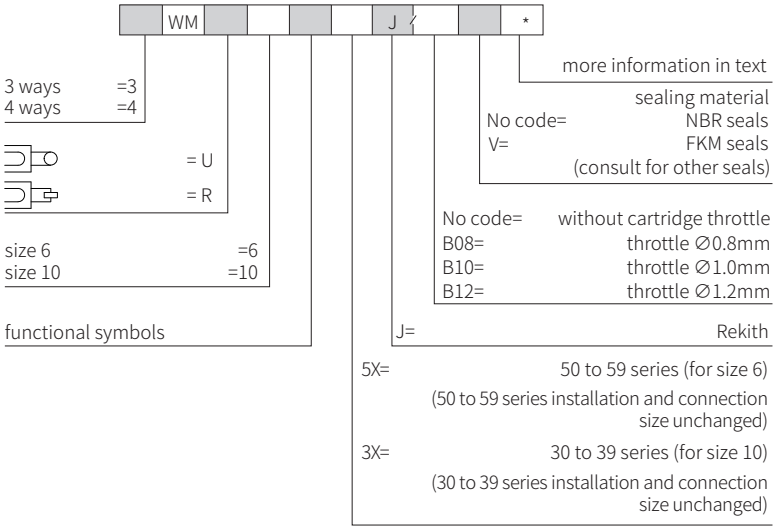


Model 4WMR6E-5XJ/



Plug-in throttle

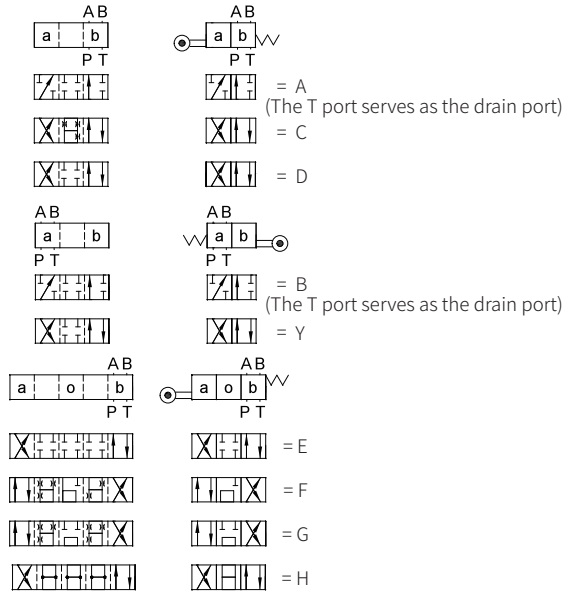
Models and specifications



Technical parametes

Size			6	10	
Working pressure	port A, B, P	MPa	to 31.5		
	port T	MPa	to 6	to 16	
For symbols A and B, when the pressure exceeds the maximum return pressure, the oil port T must be used as a drain port					
Flow		L/min	to 60	to 120	
Flow cross section (in the middle position)			For symbol Q, 6% of nominal cross-section		
			For symbol W, 3% of nominal cross-section		
Medium			Mineral hydraulic oil or phosphate ester hydraulic oil		
Oil temperature range		°C	- 30 to + 80		
Viscosity range		mm^2/s	2.8 to 500		
Weight		kg	About 1.4	About 3.3	
Operating force on roller push rod		N	Without return pressure	About 100 to 121	2-position valve	About 70 to 140
			With return pressure	About 184 to 205	3-position valve	About 70 to 175

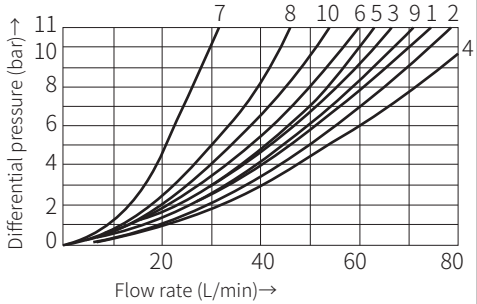
Functional symbols



Characteristic curve

(Measured when using HLP46, ϑ_{oil}=40°C ± 5°C)

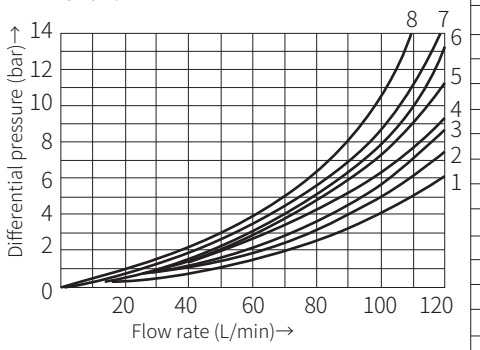
Size 6 △P/Q- characteristic curve



7 Symbol "R" in switching position B→A
8 Symbols "G" and "T" in the middle position P→T
9 Symbol "H" in the middle position P-→T

Function symbol	Flow direction			
	P to A	P to B	A to T	B to T
A B	3	3	-	-
C	1	1	3	1
D Y	5	5	3	3
E	3	3	1	1
F	1	3	1	1
T	10	10	9	9
H	2	4	2	2
J Q	1	1	2	1
L	3	3	4	9
M	2	4	3	3
P	3	1	1	1
R	5	5	4	-
V	1	2	1	1
W	1	1	2	2
U	3	3	9	4
G	6	6	9	9

Size 10



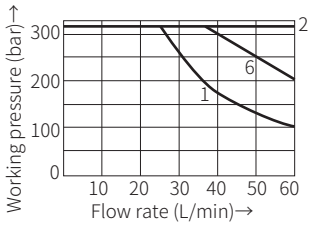
7 Symbol "R" in switching position B→A
8 Symbols "G" and "T" in the middle position P→T

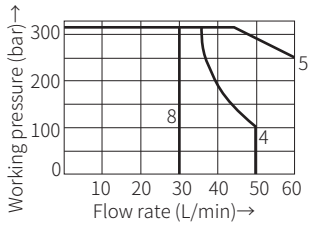
Function symbol	Flow direction			
	P to A	P to B	A to T	B to T
A	4	3	-	-
B	3	4	-	-
C	3	3	4	4
D	3	3	5	5
E	2	2	4	4
F	1	2	3	4
G, T	4	4	7	7
H	1	1	5	5
J	2	2	3	3
L	3	3	2	4
M	1	1	4	4
P	3	1	5	5
Q	2	2	2	2
R	3	4	3	-
U	3	3	5	2
V	2	2	3	3
W	3	3	3	3
Y	4	4	6	6

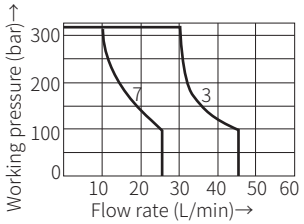
Characteristic limit

(Measured when using HLP46, ϑ_{oil}=40°C ± 5°C)

Due to blockage, the switching function of the valve is related to filtration. In order to obtain the maximum flow rate shown, 20u full flow filtration is recommended. Various forces acting on the valve also affect the flow characteristics. For four-way valves, the flow data shown are obtained under normal use of two flow directions (i.e., from P to A, while return from B to T) (see table).
If only one direction of flow is required, for example, block A or B of the four-way valve and use it as a three-way valve, its maximum flow rate will be greatly reduced in severe cases.

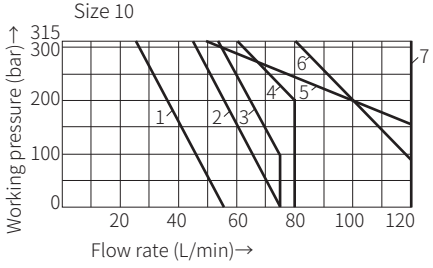






Characteristic curve	Function symbol
1	A, B
2	E, M, H, C, D, Y, Q, U, W
3	F, P
4	G
5	J, L
6	R
7	T
8	V

Size 10

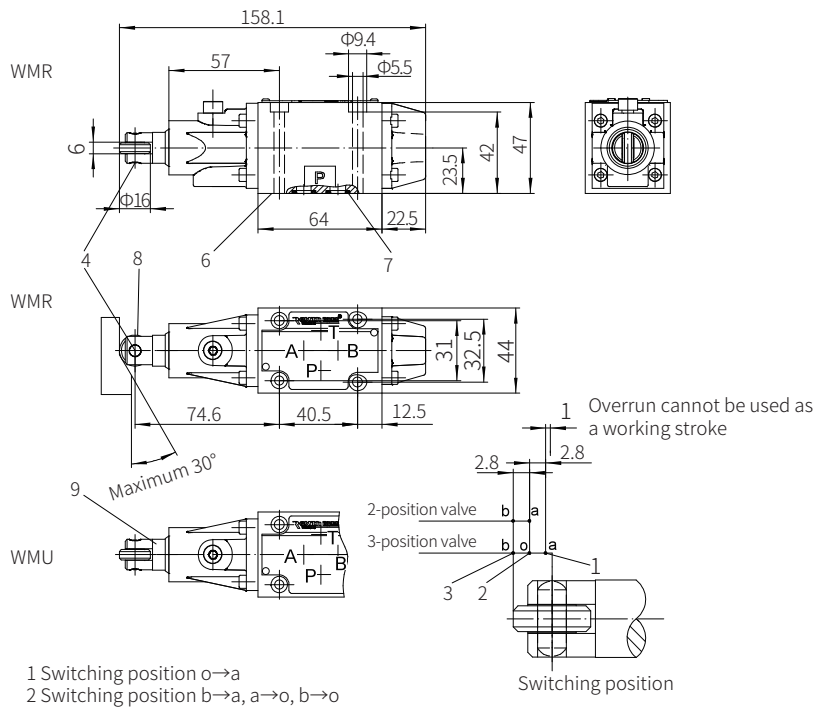


Characteristic curve	Function symbol
1	A, B
2	A/O
3	H
4	F, G, P, R, T
5	J, L, Q, U, W
6	C, D, E, M, V, Y
7	C/O, C/OF, D/O, D/OF

Component size

Size unit: mm

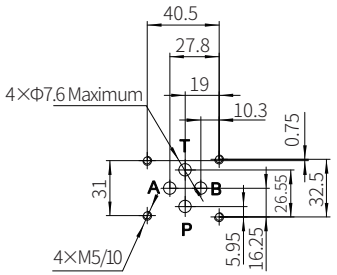
Model WMU/R6...

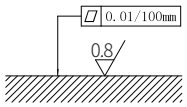


1 Switching position o→a
2 Switching position b→a, a→o, b→o
3 Switching position o→b, a→b
4 Pin
5 Name plate
6 Mounting surface
7 O-ring: 9.25x1.78 (for oil ports A, B, P, T)
8 Roller
9 Putter

It must be ordered separately
if connection subplate is needed.
Subplate model:
G341/01 (G1/4") ; G341/02 (M14x1.5)
G342/01 (G3/8") ; G342/02 (M18x1.5)
G502/01 (G1/2") ; G502/02 (M22x1.5)

Valve fixing screw
M5x50-10.9 grade GB/T70.1-2000
Tightening torque M_A=7.8Nm



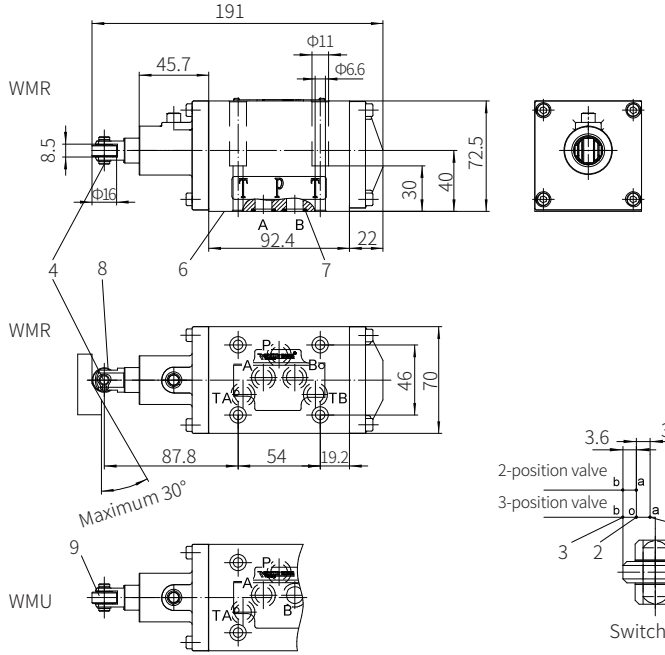


Required surface finishing of mating components

Component size

Size unit: mm

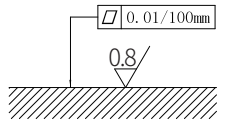
Model WMU/R10...



1 Switching position o→a
2 Switching position b→a, a→o, b→o
3 Switching position o→b, a→b
4 Pin
5 Name plate
6 Mounting surface
7 O-ring: 9.25x1.78 (for oil ports A, B, P, T)
8 Roller
9 Putter

It must be ordered separately
if connection subplate is needed.
Subplate model:
G66/01 (G3/8") ; G66/02(M18x1.5)
G67/01 (G1/2") ;G67/02 (M22x1.5)
G534/01 (G3/4") ; G534/02(M27x2)

Valve fixing screw
M6x40-10.9 grade GB/T70.1-2000
Tightening torque M_A=13.7Nm



Required surface finishing of mating components